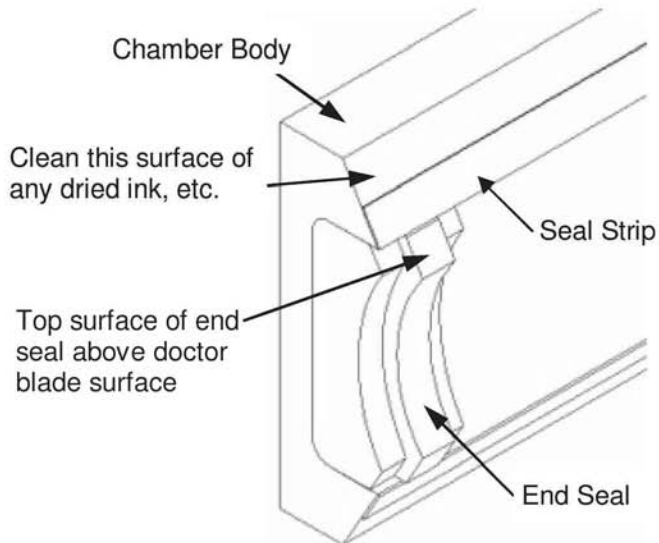


SEAL STRIP INSTALLATION GUIDE

MATERIAL CODE: SASS

- 1) Remove doctor blades and clamp bars from the chamber body.
- 2) Remove any dried ink, etc. from the surface on which the doctor blade and clamp bar rests.
- 3) Clean the area where the seal strip is to be applied with cleaning solvent to ensure good adhesion.
- 4) The seal strip is to be applied to the chamber with the edge of the seal strip even with the inside edge of the chamber.
- 5) If the top surface of the end seals are higher than the doctor blade surface, extend the seal strip to the end of the holder.
- 6) If the top surface of the end seals are even with the doctor blade surface, the seal strip must not extend into the end seal area.
- 7) When installing the seal strip, avoid wrinkles in the seal strip and do not stretch the seal strip. Wrinkles in the seal strip will lead to wrinkles in the doctor blade.
- 8) When installing the doctor blades and clamp bars, make sure the blades are straight and that the seal strip does not influence the doctor blade and end seal interface.



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